REV DATE BY A1 12-27-22 KD CUTA1560113B INITIAL RELEASE (6.00) \emptyset (.25) .42 LEE CUTM5045503 Ø:115 PIN EXTRACTION TOOL M2.5 X .45 **DRILL** ·#44 (.086) PIN EXTRACTION (CUTA7025403B) (6.00).50 - ∅(.25) LEE 333 LEE 334 LEE CUTA2165503B -M2.5 X 0.45 STARTER TAP M2.5 X 0.45 **BOTTOMING TAP** PIN EXTRACTION PIN EXTRACTION PLUG EXTRACTION TOOL .138-32 UNC (CUTA3345403B) (CUTA3335403B) - (1.25) - ∅(1.50) LEE 338 LEE 337 .138-32 UNC .138-32 UNC STARTER TAP **BOTTOMING TAP** LEE CUTA PLUG EXTRACTION PLUG EXTRACTION (CUTA3375403B) (CUTA3385403B) 1015403B $\emptyset.27$ **STRIKER NOTES:** MINIMUM OF 5 THREADS OF ENGAGEMENT TO EXTRACT THE PIN AND 3 THREADS OF ENGAGEMENT TO EXTRACT THE PLUG. EXTRACTION TOOL SET FOR PLGA1561350A AND PLGA1661350A. WARNING-EXPORT CONTROLLED BY: EAR [50 USC 2401], THIS DRAWING: EAR99 PRODUCT/TECHNOLOGY CLASSIFICATION: EAR99/EAR99

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CUTD1560113

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мG. NO. CUTA1560113B	NOTES AND DIMENSIONS SHOWN HERE ON ARE FOR INSPECTION IDENTIFICA-	DRAWN	ΚD	12-27-2022					
	TION ONLY. ALL MANUFACTURING RIGHTS RESERVED.	CHK'D	ВW	01-19-2024	LEE TOOL SET, MP35N, EXTRACTION, .156				
	UNLESS OTHERWISE SPECIFIED	APP'D	R M	02-05-2024	THE LEE COLADANIV				
	EXT. COR. BREAK: INTERNAL FILLET R:	MAT'L			THE LEE COMPANY UELWOOTH WESTBROOK, CT 06498				
	SURFACE FINISH ALL OVER DIMENSIONS ARE IN INCHES	H.T. FINISH			SIZE	CAGE CODE	DWG.	NO.	REV
	TOLERANCES				В	92555		CUTA1560113B	Α
M O	2 PLACES 3 PLACES ANGLES ±.015 ±.005 ±5°				SCALE NONE			SHEET 1 OF 1	