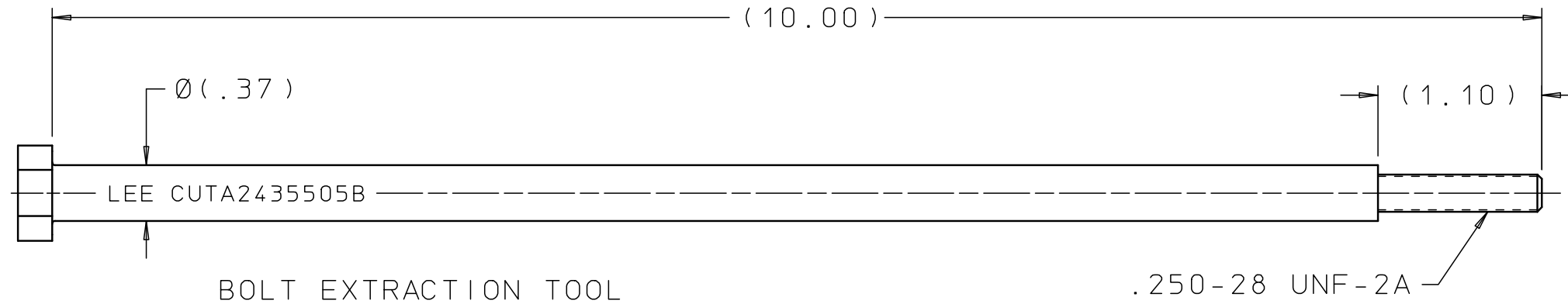
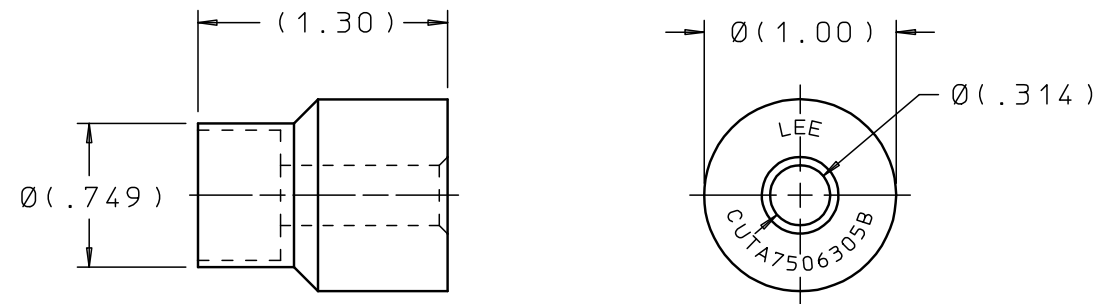


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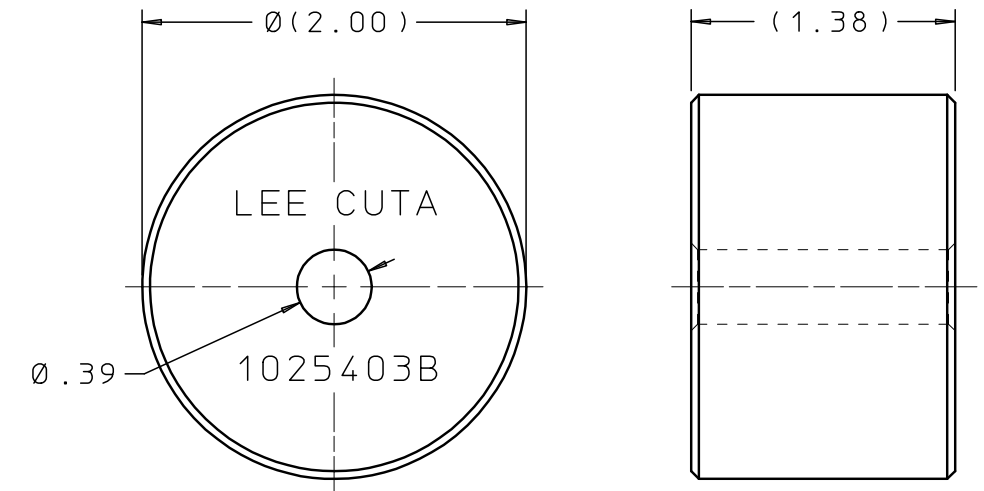
REV	DATE	BY	DESCRIPTION
A	10-05-82	DFW	INITIAL RELEASE
2	03-06-08	KD	REDRAWN TO CAD. ADDED PART NUMBER TO EXTRACTION SLEEVE & STUD.
B	09-10-15	KD	UPDATED BOLT EXTRACTION TOOL; REMOVED HEX, ADDED TWO FLATS.



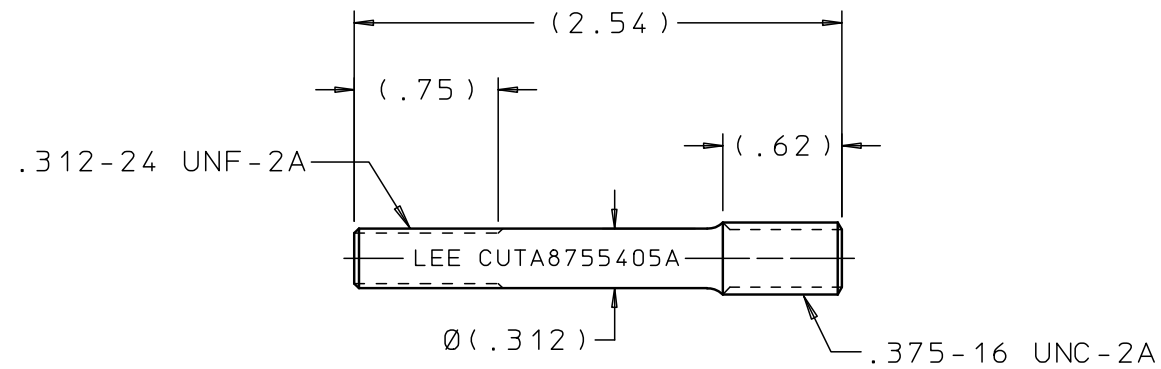
BOLT EXTRACTION TOOL



EXTRACTION SLEEVE



STRIKER



STUD

EXTRACTION INSTRUCTIONS:

1. AFTER SLIDING EXTRACTION SLEEVE ONTO STUD, THREAD STUD INTO PISTON ASSEMBLY.
2. THREAD OTHER END OF STUD FULLY INTO RFO PIN. IF STUD BINDS UP IN PIN, CLEAN UP THREADS IN PIN WITH .312-24 UNF TAP.
3. OPERATE PUMP TO EXTRACT PIN.
4. THREAD BOLT, WITH STRIKER, FULLY INTO RFO PLUG AND REMOVE BY TAPPING THE STRIKER AGAINST THE BOLT HEAD.

PROPRIETARY ITEM

This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly or indirectly in any way detrimental to the interests of The Lee Company, and/or in violation of regulation DAR 7-104.9(a)(1 July 1974). et seq.

CUTD7506205
REFERENCE

DWG NO: CUTA7506205B	NOTES AND DIMENSIONS SHOWN HERE ON ARE FOR INSPECTION IDENTIFICATION ONLY. ALL MANUFACTURING RIGHTS RESERVED.		DRAWN BY: DFW	10-05-82	LEE TOOL, .750 RFO PLUG EXTRACTION SET	
	EXTERNAL CORNER RAD: INTERNAL FILLET RAD:		CHK'D BY: RJG	03-30-83	THE LEE COMPANY WESTBROOK, CT 06498	
	SURFACE FINISH ✓ ALL OVER DIMENSIONS ARE IN INCHES		APP'D BY: SEA	03-30-83		
	TOLERANCES 2 PLACES ±.015 3 PLACES ±.005 ANGLES ±5°		MAT:	H.T.:	FINISH:	SIZE: B
				DWG NO.: CUTA7506205B		REV: B
				DWG SCALE: NONE		SHEET 1 OF 1