



Revision Info.	
Rev	Change Description
A	Released

- NOTES:
- INSTALLATION TOOL HEAT TREAT: SOAK FOR 20 MINUTES AT 1700°F-1750°F. AIR COOL THEN TEMPER FOR ONE HOUR BETWEEN 375°F AND 400°F TO ATTAIN Rc 56-58.
 - INSTALLATION TOOL USED FOR INSTALLING THE 11MM LEE BETAPLUG SHORT SERIES - PART NUMBER PLBA1103610S.
 - MARK WITH PART NUMBER AND REVISION LETTER PER TITLEBLOCK. (X)

DETAIL A
SCALE 6 : 1

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS R INTERNAL FILLET R SURFACE FINISH MAXIMUM 63	Author Vernon, Jon Engineer J. Craig Origination Date 3/20/2013 Modification Date 11/3/2015
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	MATL S-7 H.T. 1
Sheet Size B	PROPRIETARY ITEM This document contains proprietary information and is retained upon the express condition that the information contained herein will not be used directly in any way detrimental to the interests of The Lee Company and/or in violation of regulation D.A.R. 7-104.9 (b) (1 July 1974), et seq.	FINISH DIMENSIONS ARE IN INCHES TOLERANCES 2PL ±.01 3PL ±.003 4PL ±.0010 ANG ±2°

The Lee Company
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LEE

TITLE:
LEE BETAPLUG, INSTALLATION/STAKING TOOL,
11mm BETAPLUG

DO NOT SCALE DRAWING	-FMF / Used On- The Lee Company	PART # PLBT0110901S REV. State Released	REV. A
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SHEET 1 of 1 SCALE: 1:1