


Revision Info.	
Rev	Change Description
A1	MINOR REVISION ~ Changed nub width from 0.063 to 0.059

- NOTES:
- INSTALLATION TOOL HEAT TREAT: SOAK FOR 20 MINUTES AT 1700°F-1750°F. AIR COOL THEN TEMPER FOR ONE HOUR BETWEEN 375°F AND 400°F TO ATTAIN Rc 56-58.
 - INSTALLATION TOOL USED FOR INSTALLING THE 16/18MM LEE BETAPLUG SHORT SERIES - PART NUMBER PLBA1604610S.
 - MARK WITH PART NUMBER AND REVISION LETTER PER TITLEBLOCK. (X)

DETAIL A
SCALE 4 : 1

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADI R INTERNAL FILLET R SURFACE FINISH MAXIMUM 63	Author Vernon, Jon Engineer J. Craig Origination Date 4/24/2013 Modification Date 11/3/2015	 <p>The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.</p>
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	MATL S-7 H.T. 1	
Sheet Size B	PROPRIETARY ITEM This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly in any way detrimental to the interests of The Lee Company and/or in violation of regulation DAR 7-104.9 (d) (1 July 1974), et seq.	FINISH DIMENSIONS ARE IN INCHES TOLERANCES 2PL ±.01 3PL ±.003 4PL ±.0010 ANG ±2°	<p>TITLE: LEE BETAPLUG, INSTALLATION/STAKING TOOL, 16mm/18mm BETAPLUG</p> <p>DO NOT SCALE DRAWING</p> <p>-FMF / Used On- Lee Betaplug Product</p>
		PART # PLBT0160901S	REV. A1
		REV. State Released	SHEET 1 of 1 SCALE: 1:1