


Revision Info.	
Rev	Change Description
A1	MINOR REVISION ~ Title Change

DETAIL A
SCALE 4 : 1

- NOTES:
- INSTALLATION TOOL HEAT TREAT: SOAK FOR 20 MINUTES AT 1700°F-1750°F. AIR COOL THEN TEMPER FOR ONE HOUR BETWEEN 375°F AND 400°F TO ATTAIN Rc 56-58.
 - INSTALLATION TOOL USED FOR INSTALLING THE 20MM LEE BETAPLUG SHORT SERIES - PART NUMBER PLBA2004610S.
 - MARK WITH PART NUMBER AND REVISION LETTER. (X)

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADI R INTERNAL FILLET R SURFACE FINISH MAXIMUM 63	Author Vernon, Jon Engineer E. Dutton Origination Date 1/20/2016 Modification Date 8/13/2019	 The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.	
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	MATL S-7	TITLE: LEE BETAPLUG, INSTALLATION TOOL, 20mm BETAPLUG	
Sheet Size B	PROPRIETARY NOTICE <small>This document contains confidential, trade secret information which is proprietary to The Lee Company, and is authorized upon the express condition that neither it, nor any products, will be used directly or indirectly in any way detrimental to the interests of The Lee Company, such as disclosure to others or replication of our products, and/or in violation of 18 U.S.C. 1905 (2013), 18 U.S.C. 1912 (2013), and 18 U.S.C. 1915 (2013). See 35-59 Item 35-58.</small>	FINISH	DO NOT SCALE DRAWING	REV. A1
		DIMENSIONS ARE IN INCHES TOLERANCES 2PL ±.01 3PL ±.003 4PL ±.0010 ANG ±2°	-FMF / Used On- Lee Betaplug Product	PART # PLBT0200901S REV. State Released
		SHEET 1 of 1		SCALE: 1:1