

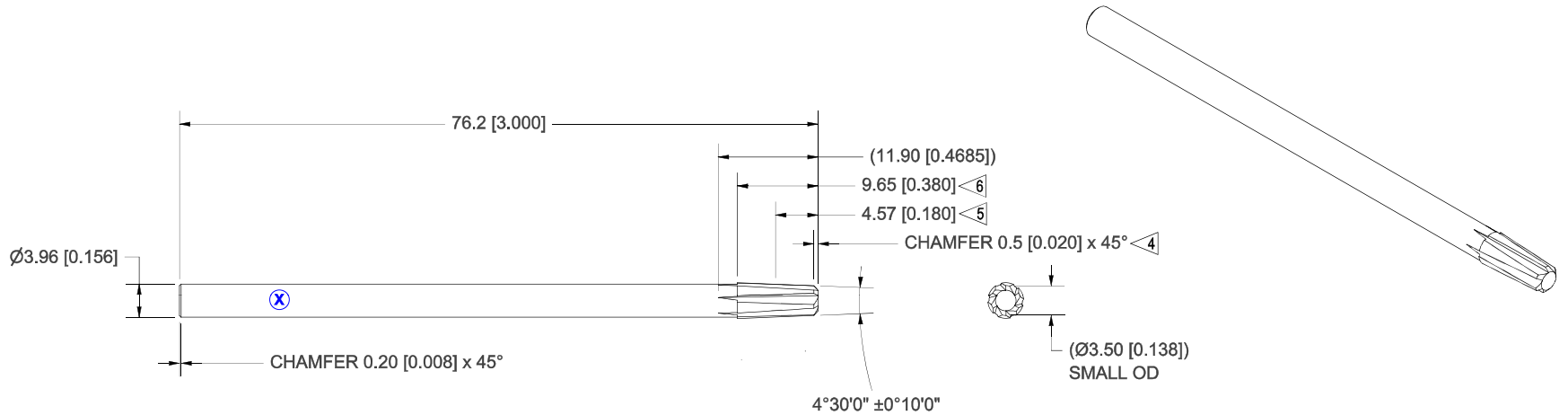
4

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| Revision Info. | |
|----------------|--------------------------------------|
| Rev | Change Description |
| A1 | MINOR REVISION ~ Redrawn in Inventor |



NOTES:

- 1. NUMBER OF FLUTES MAY VARY IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICE, BUT MUST FALL WITHIN THE RANGE SPECIFIED BY ANSI 894.2 - 1983.
- 2. RIGHT HAND ROTATION
- 3. MARKED WITH PART NUMBER AND REVISION LETTER. (X)
- 4. DIAMETER AT 0.50 GAGE LENGTH: 3.528-3.533
- 5. DIAMETER AT 5.59 GAGE LENGTH: 3.833-3.838
- 6. DIAMETER AT 11.68 GAGE LENGTH: 4.214-4.219

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|-----------------------------------|--|---|--|--|
| THIRD ANGLE PROJECTION | UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS INTERNAL FILLET R SURFACE FINISH MAXIMUM (Ra) 1.60 | Author Vernon, Jon Engineer E. Dutton Origination Date 5/26/2020 Modification Date 5/26/2020 |  The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A. | |
| CODE IDENT NO. NUMBER OS730 | CRITICAL CHARACTERISTICS | MATL. HIGH SPEED STEEL | TITLE: LEE BETAPLUG, 4mm SHORT, TAPERED REAMER | |
| Sheet Size B | PROPRIETARY NOTICE <small>This document contains confidential, trade secret information which is proprietary to The Lee Company, and is submitted upon the express condition that neither it, nor any products, will be used directly or indirectly in any way detrimental to the interests of The Lee Company, such as disclosure to others or replication of any products, without the written consent of THE LEE COMPANY, U.S.A. 192 (FOIA), E.O. 12812 of 6/23/87, 18 U.S.C. 1835, and C.F.R. 1.54 (7) Chapter 035 sec. 35.50 Item 35-58.</small> | FINISH | -FMF / Used On- Lee Betaplug Product | |
| | | DIMENSIONS ARE IN MILLIMETERS TOLERANCES | DO NOT SCALE DRAWING | PART # PLBT0470020S REV. State Released |
| | | 1PL ±0.3 2PL ±0.07 ANG ±2° | | REV. # A1 SHEET 1 of 1 SCALE: 2:1 |