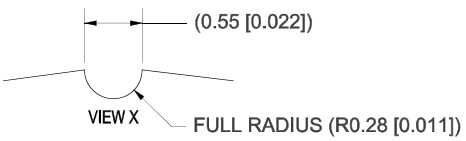
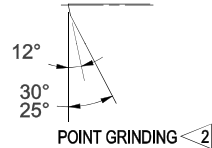
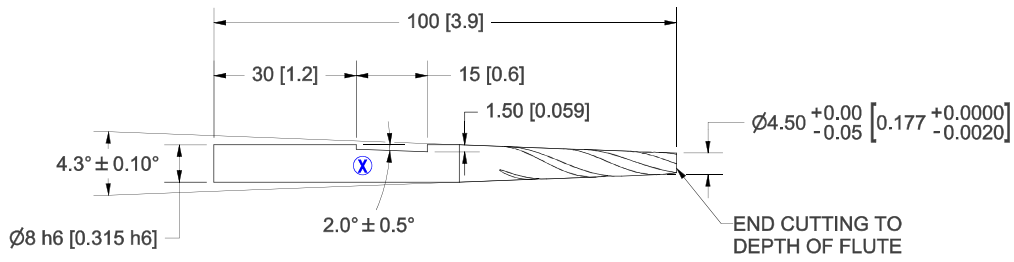


Revision Info.	
Rev	Change Description
B	Released



GRIND RELIEFS AS SHOWN IN VIEW "X" ALONG EACH CUTTING EDGE IN POSITION SHOWN BELOW

FLUTE 1	32.5	28	23.5	19	14.5	10	5.5	1
FLUTE 2	34	29.5	25	20.5	16	11.5	7	2.5
FLUTE 3	35.5	31	26.5	22	17.5	13	8.5	4

MARK PART NUMBER ON SHANK THROUGH COOLANT
3 POLISHED FLUTES 30° RH SPIRAL RH CUTTING

- NOTES:
- MATERIAL: TUNGSTEN CARBIDE - K10 K30 MICROGRAIN (EXTRAMET EMT 100 ACCEPTABLE)
 - APPLIES TO END CUTTING AND ALONG FLUTES.
 - MARK WITH PART NUMBER AND REVISION LETTER. (X)

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS INTERNAL FILLET R SURFACE FINISH MAXIMUM (Ra) 1.60	Author Vernon, Jon Engineer E. Dutton Origination Date 6/25/2013 Modification Date 11/1/2016	The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.	
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	MAT'L See Note 1	TITLE: LEE BETAPLUG, REAMER, 5mm SHORT, ROUGH FINISH	
Sheet Size B	PROPRIETARY NOTICE <small>This document contains confidential, trade secret information which is proprietary to The Lee Company, and is submitted upon the express condition that neither it, nor any products, will be used directly or indirectly in any way detrimental to the interests of The Lee Company, and in disclosure to others or registration of any products, solely in violation of 18 U.S.C. 1861 (CSA), 18 U.S.C. 1832 (FOIA), 18 U.S.C. 6238T, 18 U.S.C. 1835, and C.F.R. 1.7609 of 6238T, 18 U.S.C. 1835, and C.F.R. 1.7609 of 6238T.</small>	H.T.	REV. # PLBT0500014S	
		FINISH	DO NOT SCALE DRAWING	REV. State Released
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES 1PL 2PL ANG ±0.3 ±0.07 ±2°	-FMF / Used On- Lee 5mm Short Betaplug	Released
				SHEET 1 of 1 SCALE: 1:1