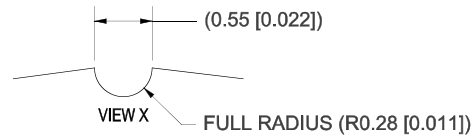
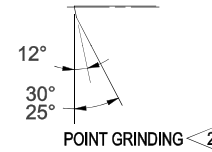
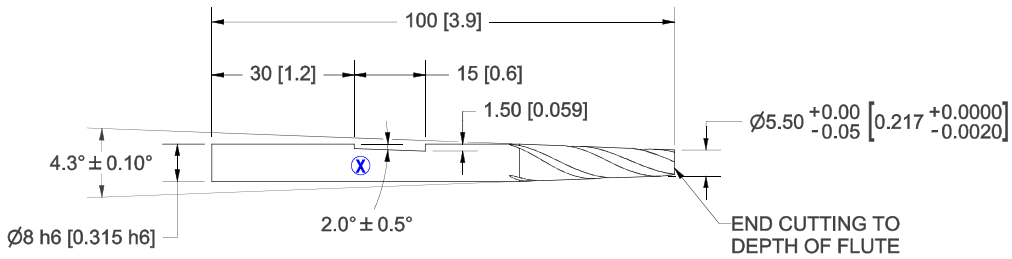
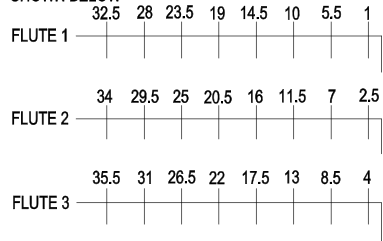


Revision Info.	
Rev	Change Description
A	Released




GRIND RELIEFS AS SHOWN IN VIEW "X" ALONG EACH CUTTING EDGE IN POSITION SHOWN BELOW



MARK PART NUMBER ON SHANK THROUGH COOLANT
3 POLISHED FLUTES 30° RH SPIRAL RH CUTTING

- NOTES:
1. MATERIAL: TUNGSTEN CARBIDE - K10 K30 MICROGRAIN (EXTRAMET EMT 100 ACCEPTABLE)
2. APPLIES TO END CUTTING AND ALONG FLUTES.
3. MARK WITH PART NUMBER AND REVISION LETTER. (X)

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS INTERNAL FILLET R SURFACE FINISH MAXIMUM (Ra) 1.60	Author	Vernon, Jon	 The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.			
		Engineer	E. Dutton				
CODE IDENT NO. NUMBER	CRITICAL CHARACTERISTICS	Origination Date	11/15/2016	TITLE: LEE BETAPLUG, REAMER, 6mm SHORT, ROUGH FINISH			
OS730		Modification Date	12/9/2016				
Sheet Size	PROPRIETARY NOTICE	MAT'L	See Note 1	FINISH			
B	<small>This document contains confidential, trade secret information which is proprietary to The Lee Company, and is submitted upon the express condition that neither it, nor any products, will be used directly or indirectly in any way detrimental to the interests of The Lee Company, such as disclosure to others or registration of any products, solely in violation of 18 U.S.C. 1861 (CSA), 18 U.S.C. 1832 (FOIA), 18 U.S.C. 623 (R), 18 U.S.C. 1835, and C.F.R. 12609 of 623 (R), 18 U.S.C. 1835, and C.F.R. 12609 of 623 (R), 18 U.S.C. 1835, and C.F.R. 12609 of 623 (R).</small>	H.T.					
		DO NOT SCALE DRAWING		DIMENSIONS ARE IN MILLIMETERS TOLERANCES 1PL ±0.3 2PL ±0.07 ANG ±2°	-FMF / Used On-Lee 6mm Short Betaplug	PART # PLBT0600014S REV. State Released SHEET 1 of 1 SCALE: 1:1	REV. A