


Revision Info.	
Rev	Change Description
B1	MINOR REVISION ~ Changed notes 4, 5 & 6

- NOTES:
- 1. NUMBER OF FLUTES MAY VARY IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICE, BUT MUST FALL WITHIN THE RANGE SPECIFIED BY ANSI 894.2 - 1983.
 - 2. RIGHT HAND ROTATION
 - 3. MARKED WITH PART NUMBER AND REVISION LETTER. (X)
 - 4. DIAMETER AT 0.50 GAGE LENGTH: 5.331-5.336
 - 5. DIAMETER AT 6.60 GAGE LENGTH: 5.788-5.793
 - 6. DIAMETER AT 12.70 GAGE LENGTH: 6.248-6.251

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS INTERNAL FILLET R SURFACE FINISH MAXIMUM (Ra) 1.60	Author Vernon, Jon Engineer E. Dutton Origination Date 11/10/2016 Modification Date 3/12/2019	 The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.	
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	MATL. HIGH SPEED STEEL	TITLE: LEE BETAPLUG, 6mm SHORT, TAPERED REAMER	
Sheet Size B	PROPRIETARY NOTICE <small>This document contains confidential, trade secret information which is proprietary to The Lee Company, and is submitted upon the express condition that neither it, nor any products, will be used directly or indirectly in any way detrimental to the interests of The Lee Company, such as disclosure to others or replication of our products, without the written consent of THE LEE COMPANY, U.S.A. 192 (FOIA), E.O. 12812 of 6/23/87, 18 U.S.C. 1835, and C.F.R. 1.817 Chapter 025 sec. 19.50-1(a) 35-58.</small>	FINISH	-FMF / Used On- -Lee Betaplug Product	
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES	DO NOT SCALE DRAWING	PART # PLBT0670020S REV. State Released
		1PL ±0.3 2PL ±0.07 ANG ±2°		REV. B1 SHEET 1 of 1 SCALE: 2:1