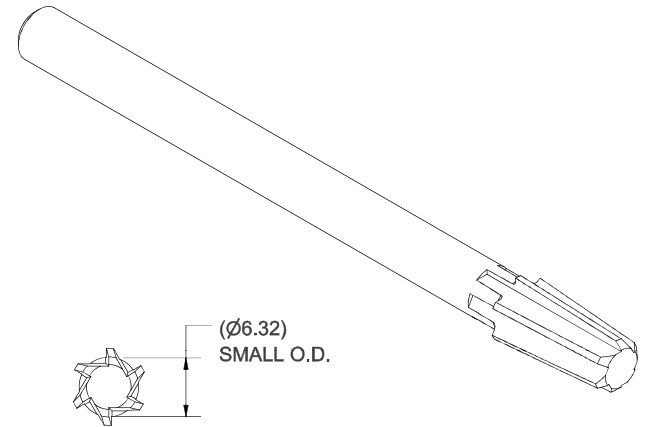
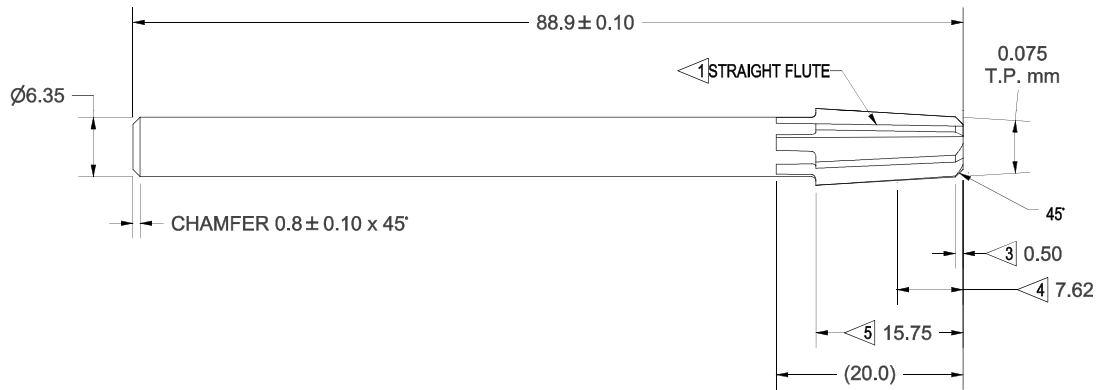



Revision Info.	
Rev	Change Description
C	Released/Redrawn in Inventor



- NOTES:
1. NUMBER OF FLUTES MAY VARY IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICE, BUT MUST FALL WITHIN THE RANGE SPECIFIED IN ANSI B94.2 - 1983.
 2. RIGHT HAND ROTATION.
 3. DIAMETER AT 0.50 GAGE LENGTH: 6.322-6.327.
 4. DIAMETER AT 7.62 GAGE LENGTH: 6.855-6.860.
 5. DIAMETER AT 15.75 GAGE LENGTH: 7.465-7.470.

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS INTERNAL FILLET R SURFACE FINISH MAXIMUM (Ra) 1.60	Author Vernon, Jon	 The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.	
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	Origination Date 7/1/2004	TITLE: LEE BETAPLUG, .280 (7MM) BETAPLUG, TAPERED REAMER	
Sheet Size B	PROPRIETARY ITEM This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly in any way detrimental to the interests of The Lee Company and/or in violation of regulation DAR 7-104.9 (a)(1 July 1974), et seq.	Modification Date 5/23/2011	MATL. HIGH SPEED STEEL	Part Number PLBT0770020S
			H.T.	REV. State Released
			FINISH	REV. State Released
			DIMENSIONS ARE IN MILLIMETERS TOLERANCES 1PL ±0.3 2PL ±0.07 ANG ±2°	DO NOT SCALE DRAWING
				-FMF / Used On- Lee Betaplug Product long
				SHEET 1 of 1 SCALE: 2:1