



Revision Info.	
Rev	Change Description
A	Released

- NOTES:
- INSTALLATION TOOL HEAT TREAT: SOAK FOR 20 MINUTES AT 1700°F-1750°F. AIR COOL THEN TEMPER FOR ONE HOUR BETWEEN 375°F AND 400°F TO ATTAIN Rc 56-58.
 - INSTALLATION TOOL USED FOR INSTALLING THE 7MM LEE BETAPLUG 6000 SERIES - PART NUMBER PLBA0703604S.
 - MARK WITH PART NUMBER AND REVISION LETTER PER TITLEBLOCK. (X)

DETAIL A
SCALE 8 : 1

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADI R INTERNAL FILLET R SURFACE FINISH MAXIMUM 63	Author Vernon, Jon	The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.		
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	Origination Date 2/21/2005	MATL S-7	TITLE: LEE BETAPLUG, INSTALLATION/STAKING TOOL, 7MM BETAPLUG, INDENT	
Sheet Size B	PROPRIETARY ITEM This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly in any way detrimental to the interests of The Lee Company and/or in violation of regulation DAR 7-104.9 (d)(1 July 1974), et seq.	Modification Date 11/3/2015	FINISH	DO NOT SCALE DRAWING	REV. A
DIMENSIONS ARE IN INCHES TOLERANCES			-FMF / Used On- Lee Betaplug Product	Part Number PLBT0770030S	REV. State Released
2PL ±.01 3PL ±.003 4PL ±.0010 ANG ±2*			SHEET 1 of 1 SCALE: 1:1		