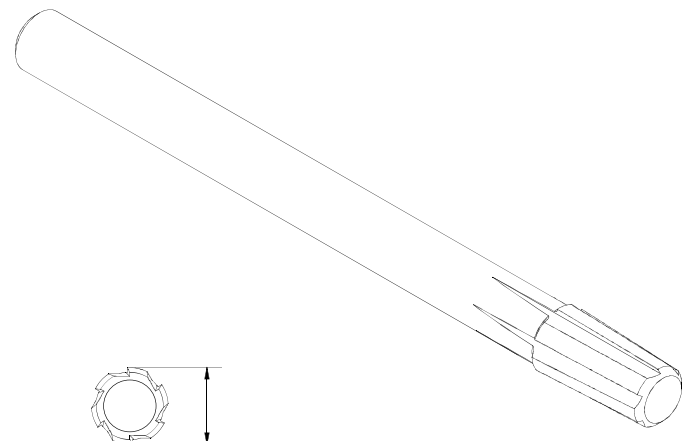
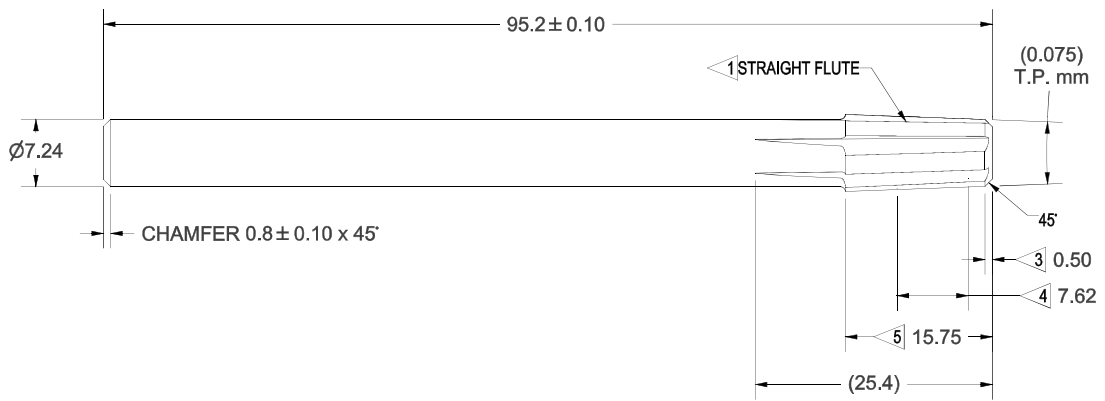



Revision Info.	
Rev	Change Description
B.00	Added tolerance to oal & chamfer



- NOTES:
- <1> NUMBER OF FLUTES MAY VARY IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICE, BUT MUST FALL WITHIN THE RANGE SPECIFIED IN ANSI B94.2 - 1983.
 2. RIGHT HAND ROTATION.
 - <3> DIAMETER AT 0.50 GAGE LENGTH: 7.109-7.114.
 - <4> DIAMETER AT 7.62 GAGE LENGTH: 7.643-7.648.
 - <5> DIAMETER AT 15.75 GAGE LENGTH: 8.252-8.257.

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED	Author	Vernon, Jon	 The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.	
	EXTERNAL RADII R	Origination Date	7/1/2004		
	INTERNAL FILLET R	Modification Date	7/2/2004		
	SURFACE FINISH MAXIMUM (Ra)	MAT'L	HIGH SPEED STEEL	TITLE:	
CODE IDENT NO. NUMBER	CRITICAL CHARACTERISTICS	H.T.		LEE BETAPLUG, .315 (8MM) BETAPLUG, TAPERED REAMER	
OS730		FINISH			
Sheet Size	PROPRIETARY ITEM	DIMENSIONS ARE IN MILLIMETERS	DO NOT SCALE DRAWING	-FMF / Used On- Lee Betaplug Product	
B	This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly in any way detrimental to the interests of The Lee Company and/or in violation of regulation DAR 7-104.9 (a)(1 July 1974), et seq.	TOLERANCES		Part Number PLBT0870020S	
		1PL ±0.3	2PL ±0.07	ANG ±2°	REV. B.00
				REV. State Checked In	SHEET 1 of 1 SCALE: 2:1

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