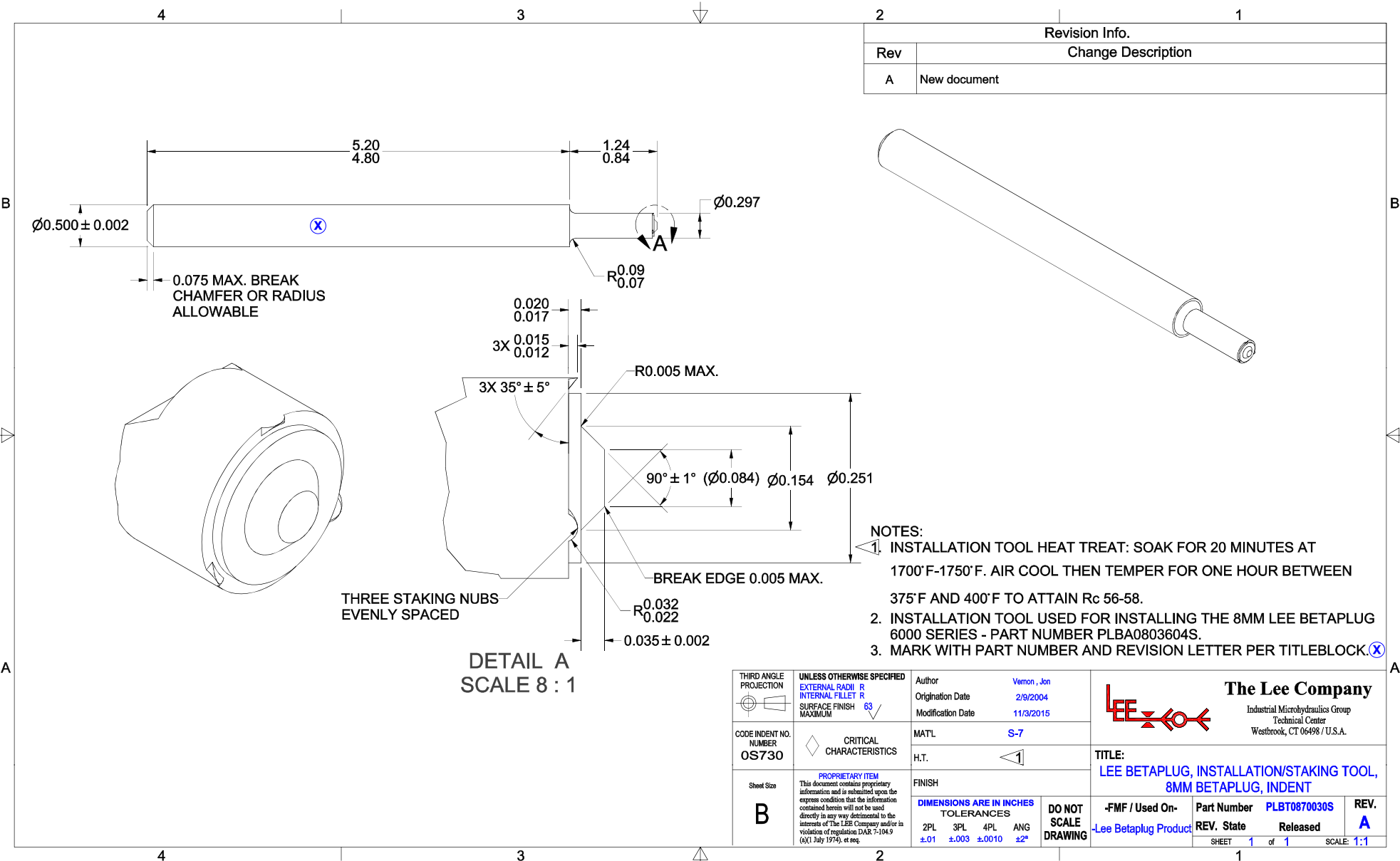


Revision Info.	
Rev	Change Description
A	New document



- NOTES:
1. INSTALLATION TOOL HEAT TREAT: SOAK FOR 20 MINUTES AT 1700°F-1750°F. AIR COOL THEN TEMPER FOR ONE HOUR BETWEEN 375°F AND 400°F TO ATTAIN Rc 56-58.
  2. INSTALLATION TOOL USED FOR INSTALLING THE 8MM LEE BETAPLUG 6000 SERIES - PART NUMBER PLBA0803604S.
  3. MARK WITH PART NUMBER AND REVISION LETTER PER TITLEBLOCK. (X)

DETAIL A  
SCALE 8 : 1

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS R INTERNAL FILLET R SURFACE FINISH MAXIMUM 63	Author Vernon, Jon
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	Origination Date 2/9/2004
Sheet Size B	PROPRIETARY ITEM This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly in any way detrimental to the interests of The Lee Company and/or in violation of regulation DAR 7-104.9 (d) (1 July 1974), et seq.	Modification Date 11/3/2015
		MATL S-7
		H.T. 1
		FINISH
		DIMENSIONS ARE IN INCHES TOLERANCES
		2PL 3PL 4PL ANG ±.01 ±.003 ±.0010 ±2°
		DO NOT SCALE DRAWING

**The Lee Company**  
Industrial Microhydraulics Group  
Technical Center  
Westbrook, CT 06498 / U.S.A.

**LEE**

TITLE:  
LEE BETAPLUG, INSTALLATION/STAKING TOOL,  
8MM BETAPLUG, INDENT

-FMF / Used On-	Part Number	PLBT0870030S	REV.
-Lee Betaplug Product	REV. State	Released	A
SHEET 1 of 1		SCALE: 1:1	