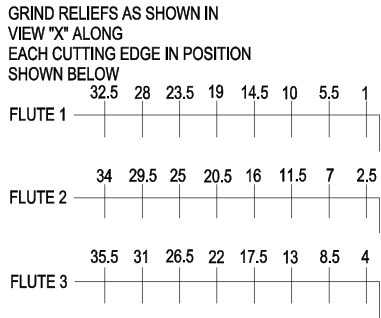
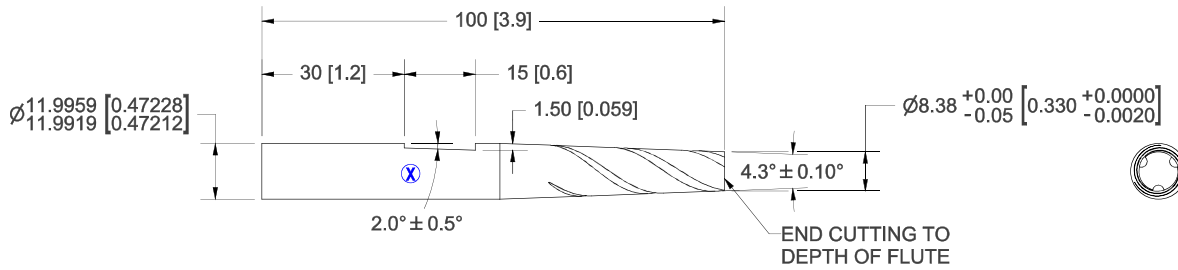
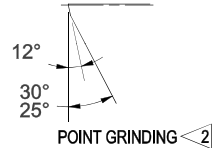
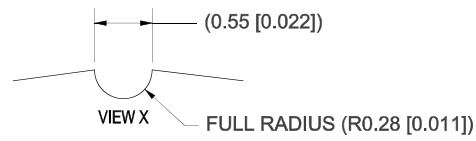



Revision Info.	
Rev	Change Description
A1	MINOR REVISION ~ Added note 2



MARK PART NUMBER ON SHANK THROUGH COOLANT
3 POLISHED FLUTES 30° RH SPIRAL RH CUTTING



- NOTES:
 1. MATERIAL: TUNGSTEN CARBIDE - K10 K30 MICROGRAIN
 2. APPLIES TO END CUTTING AND ALONG FLUTES.
 3. MARK WITH PART NUMBER AND REVISION LETTER. (X)

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS R INTERNAL FILLET R SURFACE FINISH MAXIMUM (Ra) 1.60	Author Vernon, Jon Engineer E. Dutton Origination Date 6/25/2013 Modification Date 6/22/2015	 The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.		
	CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS			MAT'L See Note 1
Sheet Size B	PROPRIETARY ITEM <small>This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly in any way detrimental to the interests of The Lee Company and/or in violation of regulation DAR 7-104.9 (a)(1 July 1974), et seq.</small>	H.T.	TITLE: LEE BETAPLUG, REAMER, 9mm SHORT, ROUGH FINISH		
		FINISH	DO NOT SCALE DRAWING	-FMF / Used On -Lee 9mm Short Betaplug	PART # PLBT0900014S REV. State Released SHEET 1 of 1 SCALE: 1:1
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES 1PL ±0.3 2PL ±0.07 ANG ±2°		REV. A1	