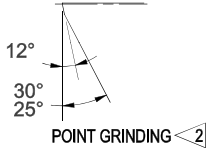
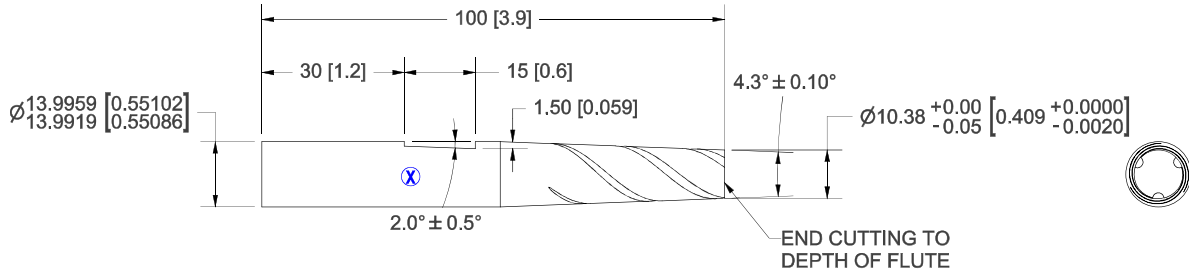
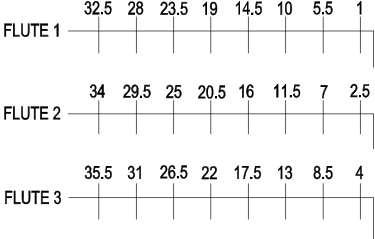


Revision Info.	
Rev	Change Description
A1	MINOR REVISION ~ Added note 2

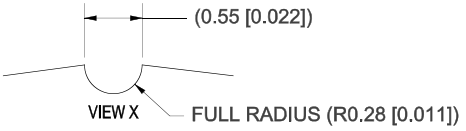


GRIND RELIEFS AS SHOWN IN VIEW "X" ALONG EACH CUTTING EDGE IN POSITION SHOWN BELOW



MARK PART NUMBER ON SHANK THROUGH COOLANT
3 POLISHED FLUTES 30° RH SPIRAL RH CUTTING

END CUTTING TO DEPTH OF FLUTE



- NOTES:
 1. MATERIAL: TUNGSTEN CARBIDE - K10 K30 MICROGRAIN
 2. APPLIES TO END CUTTING AND ALONG FLUTES.
 3. MARK WITH PART NUMBER AND REVISION LETTER. (X)

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS R INTERNAL FILLET R SURFACE FINISH MAXIMUM (Ra) 1.60	Author Vernon, Jon Engineer E. Dutton Origination Date 6/25/2013 Modification Date 6/22/2015	<p>The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.</p>
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	MAT'L See Note 1	
Sheet Size B	PROPRIETARY ITEM This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly in any way detrimental to the interests of The Lee Company and/or in violation of regulation DAR 7-104.9 (a)(1 July 1974), et seq.	H.T.	TITLE: LEE BETAPLUG, REAMER, 11mm SHORT, ROUGH FINISH
		FINISH	
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES 1PL ±0.3 2PL ±0.07 ANG ±2°	DO NOT SCALE DRAWING
		-FMF / Used On-Lee 11mm Short Betaplug	PART # PLBT1100014S REV. State Released SHEET 1 of 1 SCALE: 1:1
			REV. A1