


- NOTE:
1. REAMER HAS 6 STRAIGHT FLUTES AND IS END CUTTING. 0.010 MAXIMUM CORNER IS ALLOWED.
 2. MARK WITH PART NUMBER AND REVISION LETTER. (X)

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS R INTERNAL FILLET R SURFACE FINISH MAXIMUM (Ra) 1.60	Author Vernon, Jon Origination Date 3/15/2005 Modification Date	 The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.	
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	MAT'L HIGH SPEED STEEL	TITLE: LEE BETAPLUG, SHORT, REAMER, 16 MM	
Sheet Size B	PROPRIETARY ITEM This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly in any way detrimental to the interest of The Lee Company and/or in violation of regulation DAR 7-104.9 (a)(1 July 1974), et seq.	FINISH	DO NOT SCALE DRAWING	-FMF / Used On- -Lee Betaplug Product
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES 1PL ±0.3 2PL ±0.07 ANG ±2°	Part Number PLBT1600012S REV. State Released	REV. A
			SHEET 1 of 1	SCALE: 2:1