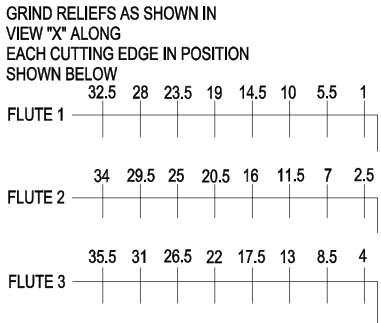
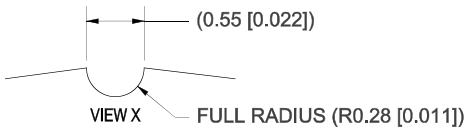
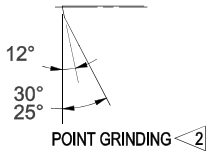
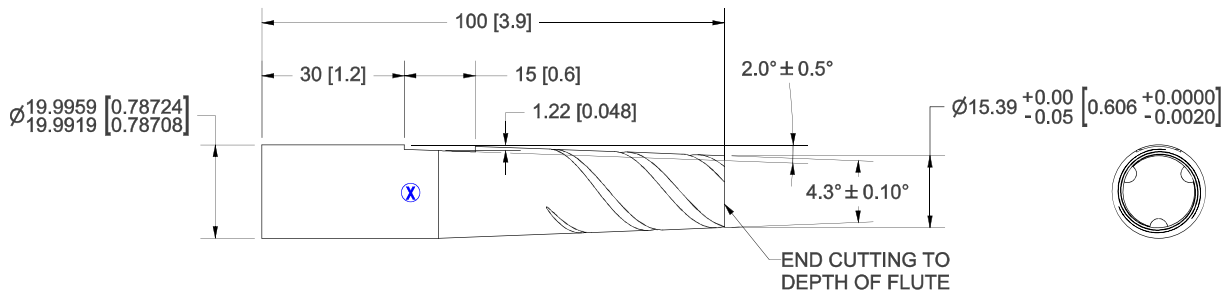


| Revision Info. |                               |
|----------------|-------------------------------|
| Rev            | Change Description            |
| A1             | MINOR REVISION ~ Added note 2 |



MARK PART NUMBER ON SHANK THROUGH COOLANT  
3 POLISHED FLUTES 30° RH SPIRAL RH CUTTING

- NOTES:  
 1. MATERIAL: TUNGSTEN CARBIDE - K10 K30 MICROGRAIN  
 2. APPLIES TO END CUTTING AND ALONG FLUTES.  
 3. MARK WITH PART NUMBER AND REVISION LETTER. (X)

|                        |   |   |   |   |
|------------------------|---|---|---|---|
| THIRD ANGLE PROJECTION | UNLESS OTHERWISE SPECIFIED<br>EXTERNAL RADIUS R<br>INTERNAL FILLET R<br>SURFACE FINISH MAXIMUM (Ra) 1.60  | Author<br>Vernon, Jon<br>Engineer<br>E. Dutton<br>Origination Date<br>6/25/2013<br>Modification Date<br>6/22/2015 | <br>The Lee Company<br>Industrial Microhydraulics Group<br>Technical Center<br>Westbrook, CT 06498 / U.S.A. |   |
|                        | CODE IDENT NO. NUMBER<br>OS730  | CRITICAL CHARACTERISTICS  |   |   |
| Sheet Size<br>B        | PROPRIETARY ITEM<br>This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly in any way detrimental to the interests of The Lee Company and/or in violation of regulation DAR 7-104.9 (a)(1 July 1974), et seq. | H.T.  | TITLE:<br>LEE BETAPLUG, REAMER, 16mm SHORT, ROUGH FINISH  |   |
|                        |   | FINISH  | DO NOT SCALE DRAWING  | -FMF / Used On-<br>-Lee 16mm Short<br>Betaplug                        |
|                        |   | DIMENSIONS ARE IN MILLIMETERS<br>TOLERANCES<br>1PL ±0.3 2PL ±0.07 ANG ±2°   |   | PART # PLBT1600014S<br>REV. State Released<br>SHEET 1 of 1 SCALE: 1:1 |