


Revision Info.	
Rev	Change Description
A	Released

- NOTES:
- REAMER HAS 6 STRAIGHT FLUTES AND IS END CUTTING.
0.010 MAXIMUM CORNER IS ALLOWED.
 - RIGHT HAND ROTATION.
 - MARK WITH PART NUMBER AND REVISION LETTER.
NO VENDOR MARKING ALLOWED.

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS INTERNAL FILLET R SURFACE FINISH MAXIMUM (Ra) 1.60	Author Vernon, Jon Engineer J. Craig Origination Date 9/5/2012 Modification Date 12/19/2018	 The Lee Company Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.	
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	MATL. HIGH SPEED STEEL		
Sheet Size B	PROPRIETARY NOTICE <small>This document contains confidential, trade secret information which is proprietary to The Lee Company, and is submitted upon the express condition that neither it, nor any products, will be used directly or indirectly in any way detrimental to the interests of The Lee Company, and no disclosure to others or registration of our products, shall be in violation of F.T.S.C. 1905 (DPA), U.S.C. 1825 (FOIA), E.O. 12958 of 6/23/87, 18 U.S.C. 1831, and C.F.R. 1.101 Chapter 015 sec. 15-109 Item 35-58.</small>	H.T.	TITLE: LEE BETAPLUG, SHORT, REAMER, 20mm	
		FINISH		
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES 1PL ±0.3 2PL ±0.07 ANG ±2°	DO NOT SCALE DRAWING -FMF / Used On- -Lee Betaplug Product	PART # PLBT2000012S REV. State Released SHEET 1 of 1 SCALE: 2:1