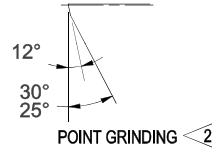
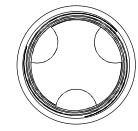
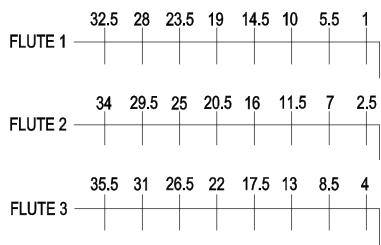


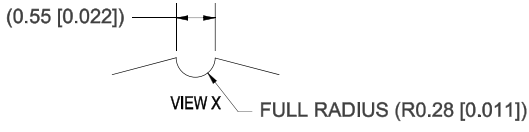
Revision Info.	
Rev	Change Description
A	Released



GRIND RELIEFS AS SHOWN IN VIEW "X" ALONG EACH CUTTING EDGE IN POSITION SHOWN BELOW



MARK PART NUMBER ON SHANK THROUGH COOLANT  
3 POLISHED FLUTES 30° RH SPIRAL RH CUTTING



- NOTES:
1. MATERIAL: TUNGSTEN CARBIDE - K10 K30 MICROGRAIN
  2. APPLIES TO END CUTTING AND ALONG FLUTES.
  3. MARK WITH PART NUMBER AND REVISION LETTER.

THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED EXTERNAL RADIUS R INTERNAL FILLET R SURFACE FINISH MAXIMUM (Ra) 1.60	Author Vernon, Jon Engineer E. Dutton Origination Date 10/30/2018 Modification Date 12/19/2018	<p><b>The Lee Company</b> Industrial Microhydraulics Group Technical Center Westbrook, CT 06498 / U.S.A.</p>			
CODE IDENT NO. NUMBER OS730	CRITICAL CHARACTERISTICS	MATL See Note 1 H.T.			TITLE: LEE BETAPLUG, REAMER, 20mm SHORT, ROUGH FINISH	
Sheet Size B	PROPRIETARY NOTICE <small>This document contains confidential, trade secret information which is proprietary to The Lee Company, and is submitted upon the express condition that neither it, nor any products, will be used directly or indirectly in any way detrimental to the interests of The Lee Company, such as disclosure to others or registration of any products, without the written consent of THE LEE COMPANY, 1155 C. 102 (FOIA), B.O. 12609 of 6/23/87, 18 U.S.C. 1835, and C.F.R. 18.101 (7) Chapter 1835 sec. 18-50 (a) 35-58.</small>	DIMENSIONS ARE IN MILLIMETERS TOLERANCES 1PL ±0.3 2PL ±0.07 ANG ±2°	DO NOT SCALE DRAWING	-FMF / Used On- -Lee 20mm Short Betaplug	PART # PLBT2000014S REV. State Released	REV. A
		SHEET 1 of 1		SCALE: 1:1		