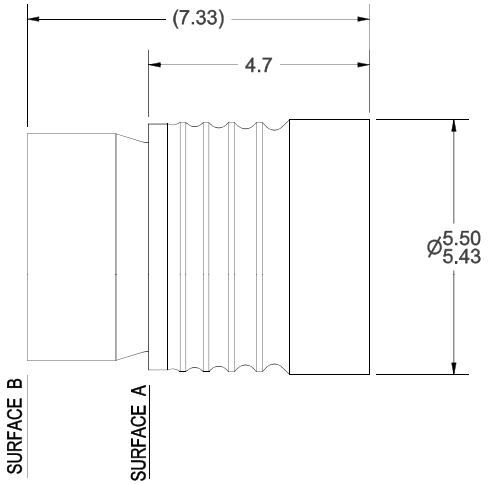
Revision Info.	
Rev	Change Description
A	Released



NOTES:
1. AFTER PLACING INSERT INTO A DRILLED INSTALLATION HOLE (1INST043243S), DRIVE IN INSERT WITH 6500 NEWTONS MAX. (662 kgf MAX.) FORCE USING INSTALLATION TOOL CCRT0900120S. EXPOSED ENDS (SURFACE A AND B) WILL BE FLUSH TO WITHIN 0.25 ABOVE FLUSH OF EACH OTHER.
2. DO NOT CLEAN PRIOR TO INSTALLATION. ASSEMBLY IS PRELUBRICATED FOR PROPER INSTALLATION.
3. PART IS USED TO RETAIN 5.5mm CARTRIDGE SCREENS.
4. MATERIALS: BODY AND PIN ARE STAINLESS STEEL.

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED
EXTERNAL RADII R
INTERNAL FILLET R
SURFACE FINISH MAXIMUM (Ra) 1.60

CODE INDENT NO. NUMBER
0S730

CRITICAL CHARACTERISTICS

Sheet Size
B

PROPRIETARY ITEM
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Engineer	J. Craig
Origination Date	1/13/2009
Modification Date	4/13/2009
MAT'L	See Note 4
H.T.	
FINISH	

DIMENSIONS ARE IN MILLIMETERS
TOLERANCES

1PL	2PL	ANG
±0.4	±0.13	±2°

DO NOT SCALE DRAWING

-FMF / Used On-
-Lee 5.5mm Retainer

The Lee Company
Industrial Microhydraulics Group
Technical Center
Westbrook, CT 06498 / U.S.A.

TITLE:
SCREEN RETAINER, 5.5mm MULTIGROOVE

PART # SCRR5510001S
REV. State Released , Released

REV. A

SHEET 1 of 1 SCALE: 10:1

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