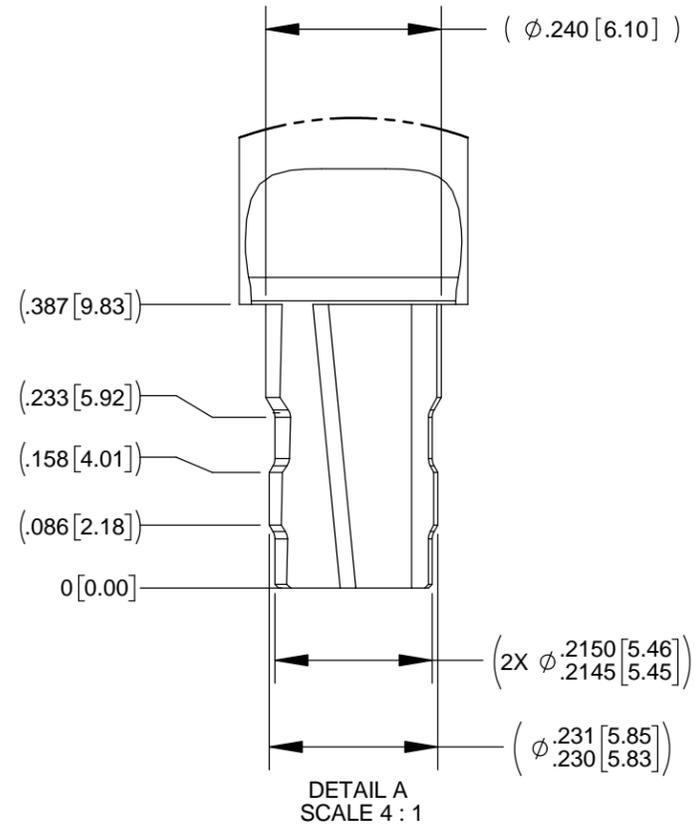
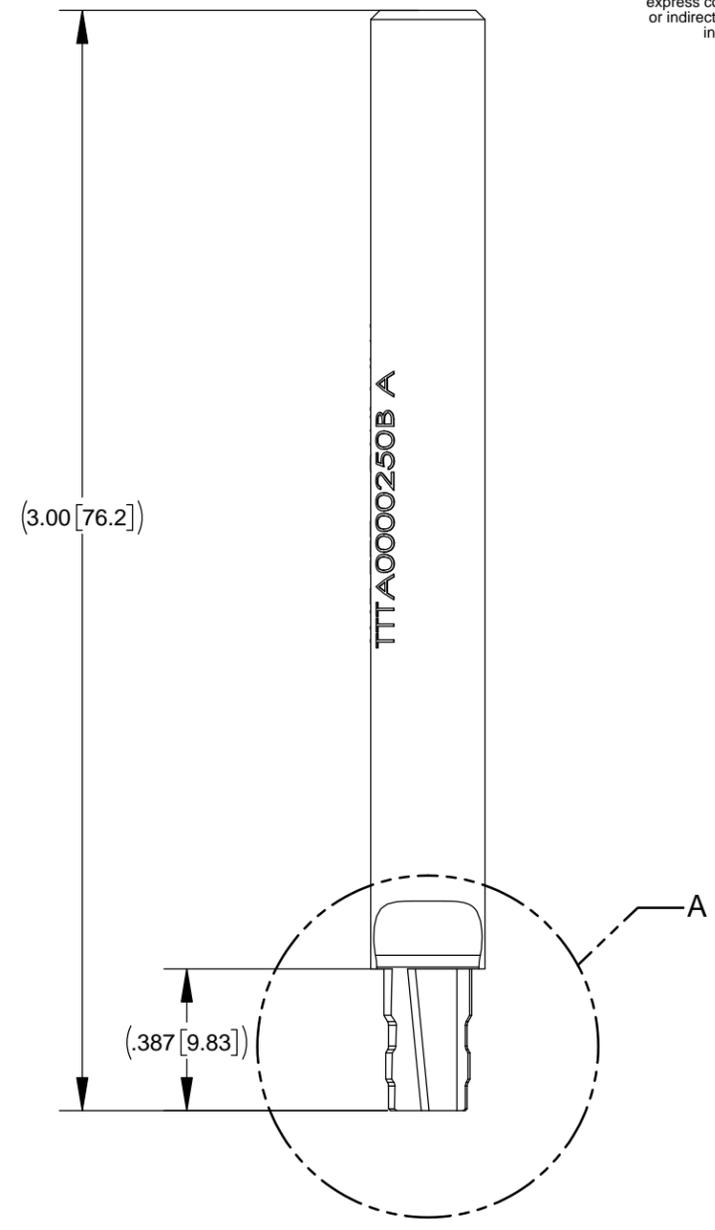
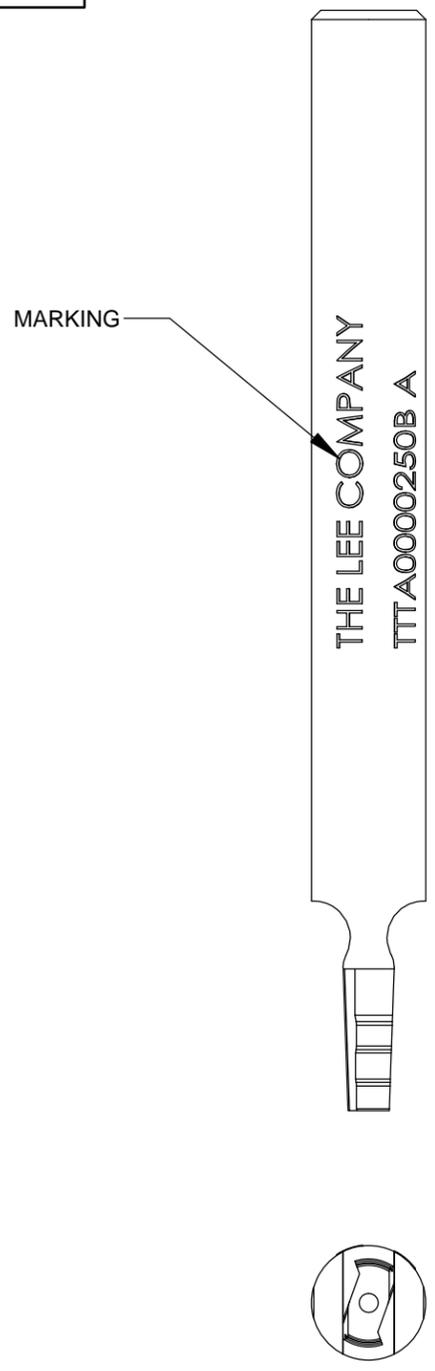


6 5 4 3 2 1

DWG. NO. **TTTA0000250B** REV **A3**

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REV	DATE	E.C. NO. / DESCRIPTION
A3	08/24/17	CORRECTED PAGE 2 BLOCK VIEWS.



2. TOOL IS INTENDED TO BE USED WITH CNC EQUIPMENT TO GENERATE BOSS PER PAGE 2 OF 2.
 1. TOOL IS USED TO CREATE THE LEE CO. HDI, PLUG IN, 2 PORT, 2 WAY VALVE BOSS PER DRAWING LCFX0300250B REV B.
 NOTES:

NOTES AND DIMENSIONS SHOWN
 HEREON ARE FOR INSPECTION
 IDENTIFICATION ONLY.
 ALL MANUFACTURING RIGHTS
 ARE RESERVED.

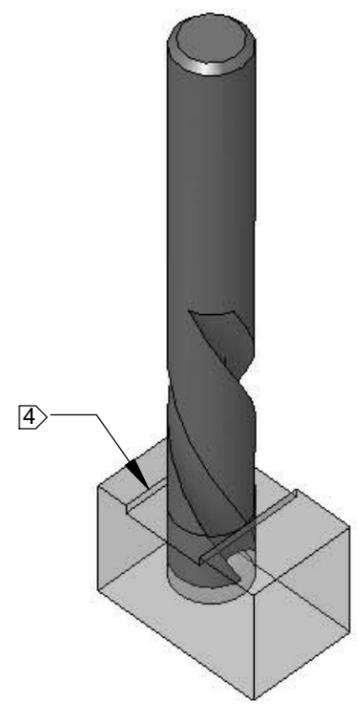
DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN	TLC	08/24/17	TITLE FORM TOOL, HDI-PI-2 PORT-2W
TOLERANCES .XX ±.010 .XXX ±.003 .XXXX ±.0005 ANGLES ±.5°		CHK'D	NTL	08/24/17	
INT CORNER R .006 MAX EXT CORNER R .006 MAX SURFACE FINISH 63✓		APP'D	MTS	08/24/17	
		MATERIAL CARBIDE			The Lee Company 55 Bokum Rd. Essex, Ct 06426
		THIRD ANGLE PROJECTION			
		SIZE	DWG. NO.		REV
		B	TTTA0000250B		A3
		SCALE: 2:1	CODE ID	ONZR4	SHEET 1 OF 2

COPY

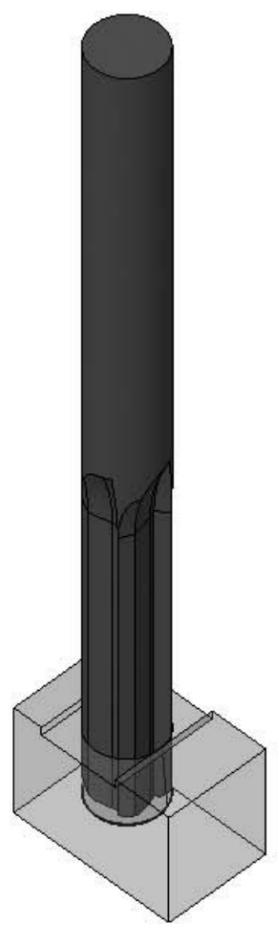
DWG. NO. **TTTA0000250B** REV **A3**

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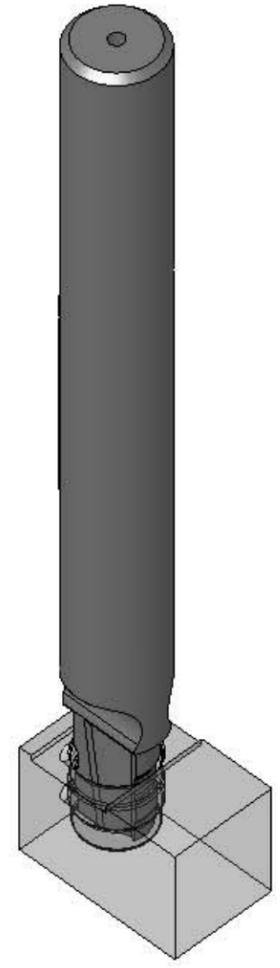
REV	DATE	E.C. NO. / DESCRIPTION
A3	08/24/17	CORRECTED PAGE 2 BLOCK VIEWS.



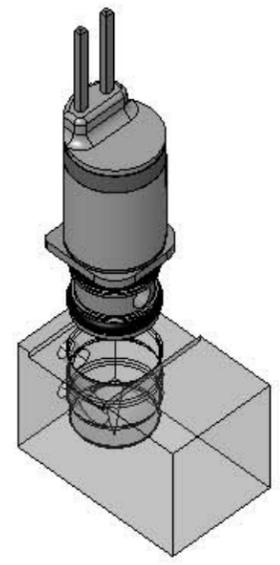
Ø.242 PILOT DRILL
 ▾.260 RECOMMENDED
 DRILL INTERSECTING PASSAGES



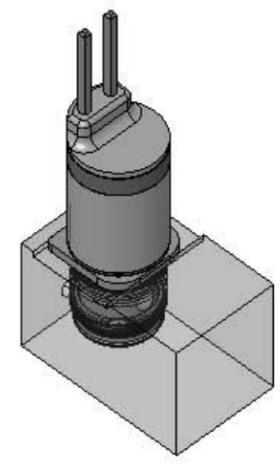
Ø.249 REAM
 ▾.250 RECOMMENDED



BOSS TOOL CIRCLE MILL
 ▾.250
 (OFFSET Ø.0355)
 ③



COMPLETED BOSS



VALVE INSTALLED

④ SHOWN WITH OPTIONAL VALVE ORIENTATION SLOT. SEE LEE CO. DRAWING LCFX0300250B REV B FOR DEFINITION.
 ③ CUTTING TOOL CIRCLE MILL OFFSET IS Ø.0355 TO CREATE .250-.251 FINISHED O-RING SEALING DIAMETER.
 NOTES: (CONT'D)

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DO NOT SCALE DRAWING
 UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

TOLERANCES
 .XX ±.010
 .XXX ±.003
 .XXXX ±.0005
 ANGLES ±.5°

INT CORNER R .006 MAX
 EXT CORNER R .006 MAX
 SURFACE FINISH 63 ✓

DRAWN	TLC	08/24/17
CHK'D	NTL	08/24/17
APP'D	MTS	08/24/17
MATERIAL CARBIDE		
THIRD ANGLE PROJECTION		

TITLE FORM TOOL, HDI-PI-2 PORT-2W		
The Lee Company 55 Bokum Rd. Essex, Ct 06426		
SIZE B	DWG. NO. TTTA0000250B	REV A3
SCALE: 2:1	CODE ID ONZR4	SHEET 2 OF 2

COPY