

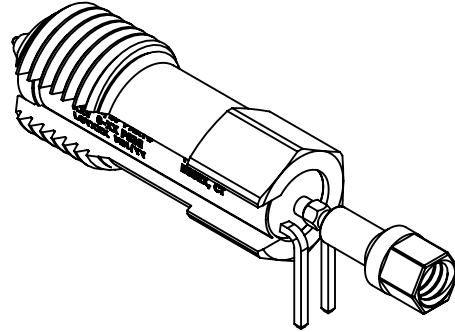


ENG. DOC. NO. **INIX0500400A** REV. **A4**

REV	DATE	BY	DESCRIPTION
A4	01/28/2021	JAV	UPDATED TO REFLECT WASHER & FERRULE AS A SUB-ASSEMBLY. STEP 5 WAS STEP 6. REMOVED ORIGINAL STEP 5.

D

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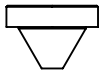
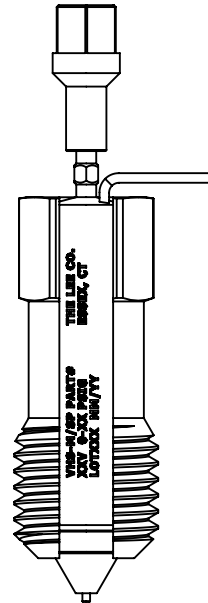
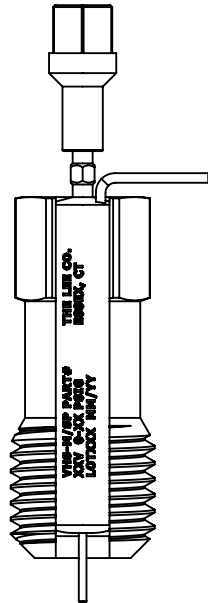
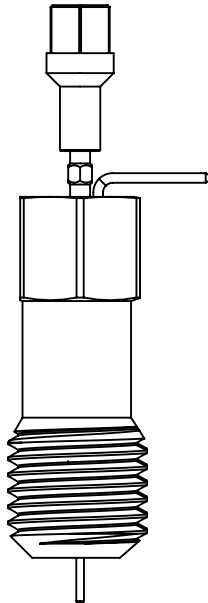
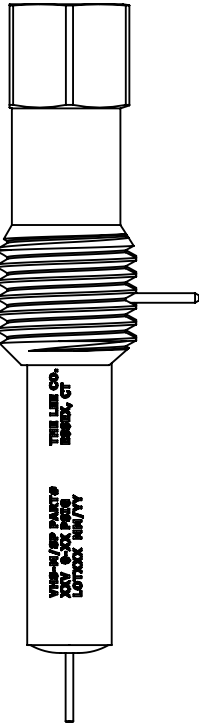
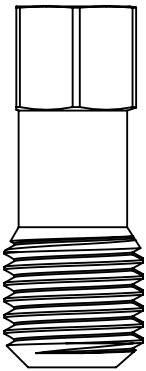


C

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STEP 1

STEP 2

STEP 3

STEP 4

STEP 5

NOTES:

- TORQUE TO: APPROXIMATELY 24 ozf in (170 mN-m) DEPENDING ON THE BOSS MATERIAL AND FINISH.

A

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-FMF-  
THE LEE CO  
ESSEX, CT

DRAWN BY	BFF	02/28/2017
CHECKED BY	MLC	01/29/2021
APPROVED BY	DJS	06/17/2021

TITLE  
**SLEEVE VHS-ASSY SEQUENCE**



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SHEET 1 OF 1