

# **ELECTRO-FLUIDIC SYSTEMS**

PRODUCT DATA SHEET

# LATCHING 3-PORT HIGH DENSITY INTERFACE (HDI) SOLENOID VALVE

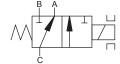
The Lee Company's LHL Series miniature magnetic latching solenoid valve is designed on the 3-way HDI (High Density Interface) platform and optimized for applications that demand ultra-low power, low heat, and small size. This valve is ideal for compact, battery powered pneumatic instruments such as portable oxygen delivery systems, environmental monitors, breath analyzers and patient simulators. The valve requires only momentary (10 msec minimum) pulses of current to switch its state resulting in 5.5 millijoules consumed per switch. The polarity of voltage on the terminal pins controls the switched position.

The Lee Company offers an array of standard manifolds for testing as well as custom designed manifold configurations for production. Performance parameters can be optimized for specific applications.

Contact your Lee Sales Engineer for additional technical assistance and application information.

| SWITCHING TABLE |          |          |  |  |
|-----------------|----------|----------|--|--|
| VALVE STATE     | TERMINAL | POLARITY |  |  |
| (B) — (D)       | 1        | +        |  |  |
| (C) ▼(A)        | 2        | -        |  |  |
| VALVE STATE     | TERMINAL | POLARITY |  |  |
| (B) <b>4</b>    | 1        | -        |  |  |
| (C) (A)         | 2        | +        |  |  |

The valve will switch to, and remain in the state indicated when a 10 to 30 ms electrical pulse is applied with the rated voltage and polarity.



LATCHING SOLENOID VALVE SYMBOL

See dimensional drawings on reverse.

- Magnetically latched
- Ultra low power and low heat: 5.5 mJ/switch
- Reliable bi-stable switching
- Compact size
- Operating pressure range: Vac 45 psig (0-15 psid)
- Light weight: less than 4.5 grams
- Leakage: less than 50 SµLPM at 15 psid (air)
- H-bridge circuit recommended (Reference drawing number LFIX1002350A for schematic)



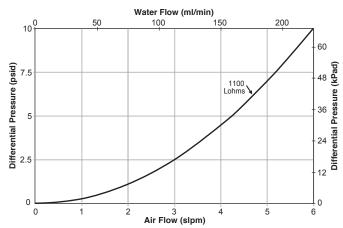
Wetted materials: housing (PBT), plunger head, armature/core (430 SS), spring (316 SS), seal material, epoxy, O-rings on Plug-In style valves (FKM). See table below for seal and plunger head materials.

| STYLE         | PART NUMBER 1 | LOHM <sup>2</sup> RATE ON<br>AIR @ 70°F (21°C) | WETTED MATERIALS |               |
|---------------|---------------|--|------------------|---------------|
|               |               |  | PLUNGER HEAD     | SEAL MATERIAL |
| Plug-In       | LHLA11111H    | 1100 Lohms<br>(6 SLPM at 10 psi;<br>Cv = .018) | PPS              | Silicone      |
|               | LHLA11211H    |  | PPA              | FKM           |
| Face<br>Mount | LHLA21111H    | 1100 Lohms<br>(6 SLPM at 10 psi;<br>Cv = .018) | PPS              | Silicone      |
|               | LHLA21211H    |  | PPA              | FKM           |
| Ported        | LHLA31111H    | 1100 Lohms<br>(6 SLPM at 10 psi;<br>Cv = .018) | PPS              | Silicone      |
|               | LHLA31211H    |  | PPA              | FKM           |

NOTES: (1) Solenoid valves are available in 5 and 12 Vdc standard models. Other voltages available upon request.

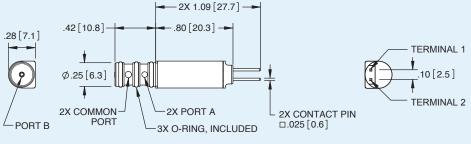
(2) The Lohm is a measure of flow resistance. Additional information can be found at www.theleeco.com.

#### **Flow Performance Characteristics**



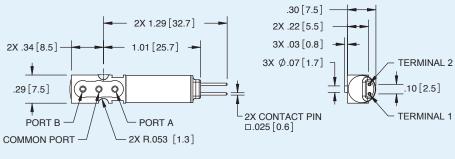
### ATCHING 3-PORT HDI SOLENOID VALVE

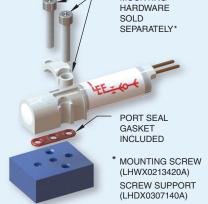
## Plug-In





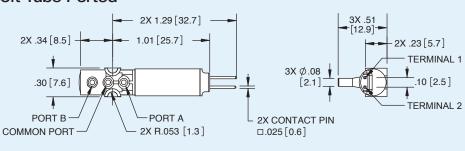
#### **Face Mount**





MOLINTING

#### Soft Tube Ported

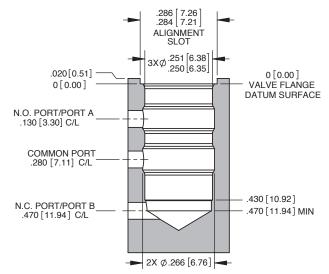


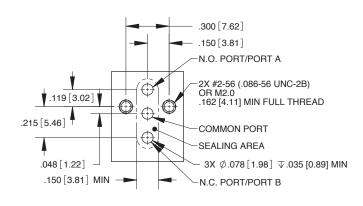


## Plug-In Boss Detail



#### **Face Mount Boss Detail**





Reference Drawing Number LFIX1001150A for Face Mount Boss Details.

Reference Drawing Number LCFX0300100B for Plug-In Boss Details. Valve Boss may be created using Lee Co. cutting tool Part No. TTTA0000180B

NOTE: Boss detail drawings not to scale. All dimensions are in inches [mm].